

WHAT IS CLAIMED IS:

1 – A method for crimping a contact on an end of a cable, the contact comprising a sleeve (7) in which the end to crimp is inserted, characterized in  
5 that

- a first jaw (12) of a crimping means (4) is radially clamped on the sleeve so as to crimp it at a first level (14) of the end,

- this first jaw is kept in the clamped position, while at the same time a second jaw (13) of the crimping means is shifted along the sleeve to crimp  
10 the sleeve throughout its length around the end of the cable.

2 – A method according to claim 1, characterized in that the second jaw is shifted from the first level up to an aperture (9) of the sleeve.

3 – A method according to any of the claims 1 to 2, characterized in that the partially bared end (10) is inserted into the sleeve.

15 4 – A method according to any of the claims 1 to 3, characterized in that a copper sleeve is crimped on aluminum strands of the cable.

5 – A method according to any of the claims 1 to 4, characterized in that the cable is crimped at eight points by means of the first jaw.

20 6 – A method according to any of the claims 1 to 5, characterized in that a radial pressure is applied on the cable with the first jaw.

7 – A method according to any of the claims 1 to 6, characterized in that a trigger of the crimping means is pressed to successively drive the penetration of the first jaw and the shifting of the second jaw.

25 8 – A method according to any of the claims 1 to 7, characterized in that the second jaw is closed about the cable to present an aperture that is slightly greater than the diameter of the cable and slightly smaller than the external diameter of the sleeve.